



**Powerful software to easily manage every aspect of your laser micrometer resources – Control, Measurement Definition and Data Analysis**

<b>Experienced-based design</b>	<ul style="list-style-type: none"><li>– Developed and designed by a team that has over thirty years of experience in Mechatronics/DAQ/automation/software field</li><li>– Provides Uniform User Interface independent of connected Laser Micrometer System</li></ul>
<b>Robust, Validated Software</b>	<ul style="list-style-type: none"><li>– Designed to run for days/months/years -- 24/7 operation w/ no software issues</li><li>– Proven track record at a medical device manufacturing firms</li></ul>
<b>Low Cost of Implementation</b>	<ul style="list-style-type: none"><li>– Runs on Windows XP/7/10 environment – eliminates the need for proprietary (expensive) workstation/hardware</li><li>– Single, competitive purchase price with no periodic subscription costs</li><li>– Low-cost communication cabling</li></ul>
<b>Multi-Platform Control / Standard Interface</b>	<ul style="list-style-type: none"><li>– Supports multiple laser micrometer families including Zumbach ODAC, LaserLinc Total Vu, Keyence, and/or any Laser Micrometer that outputs a 0-5VDC/0-10VDC signal that is proportional to measured diameter</li><li>– Includes single, double, tri-axis measurement planes</li><li>– Updates to the software implemented at no charge to support any Laser Micrometer system</li></ul>

## Task-Oriented Software Architecture

The **MeasureOD®** software package seamlessly integrates three utilities – **MeasureOD®**, **mSPECIFY®** and **mDATA®** – into a single comprehensive system.

Each utility pairs a straightforward, intuitive user interface with a full set of flexible commands and features - allowing you to focus on the task at hand:

### MeasureOD®

- Direct support for Tower Light Alarm Assembly that is tied directly to measured/computed product CPK. Turnkey System peripheral - just plug it in and the software will automatically identify and enable it for use.
- Real time graphing of measured results. User may scroll back through the Local Graph Plot to review any time history in detail while the software is actively running.
- Includes the unique capability for Global Statistics (entire lot) as well as Local Statistics (last hour) of the manufactured product.
- Automatic detection/pause mode when measured product is removed from measurement window (and subsequent automatic restart when measured product is returned to measurement window).

### mSPECIFY®

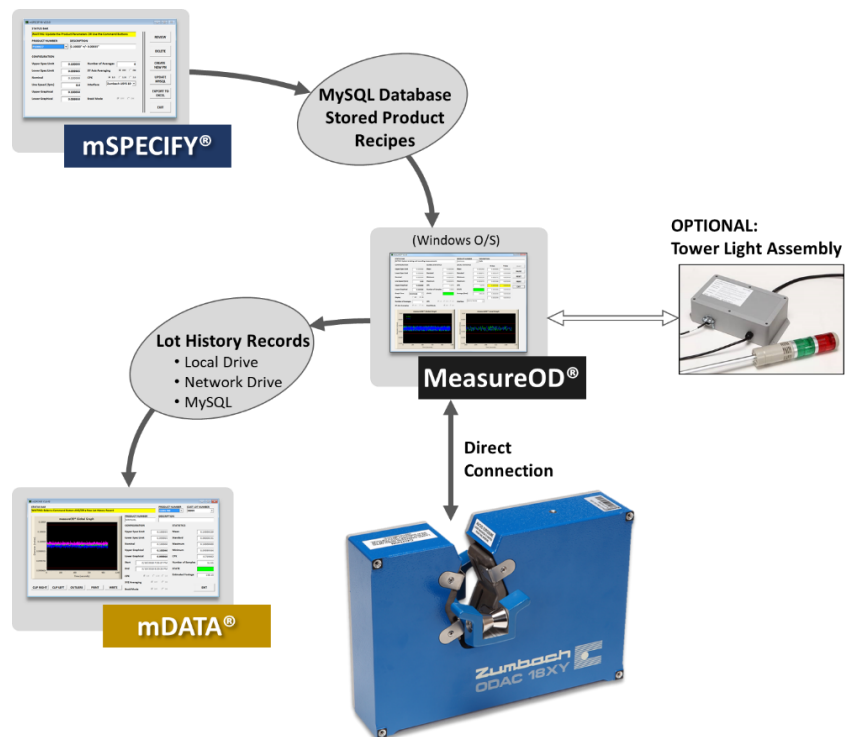
- Define and store manufacturing specifications

### mDATA®

- Viewing and post-processing of Lot History Records. The mDATA® utility also provides the capability for updating Lot History Records with the *Clip Left*, *Clip Right*, and *Statistical Outlier* functions.
- Store Lot History Records to local hard drive, network hard drive, and/or RT Automation MySQL VPS Server (annual service fee applies). Up to 650,000 data points per Lot History Record.
- Direct export of results to Microsoft Excel in "ready to print" format including a plot vs. footage plot and statistical results of the measured product

## Measurement and Data Flow with the MeasureOD® System

Direct laser micrometer control and measurement MeasureOD®, and draw on mSPECIFY® and mDATA® functionality when needed. Optional tower light integration enhances notification visibility.



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